

# AMS-76 SHREDDER / CUTTER



- Double blades cutting ,more effective.
- Special discharge opening, safer and nice looking.
- Tool kit equipped, more practical and convenient.

DISCLAIMER: DUE TO CONSTANT UPGRADATION, FEATURES AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE



BEFORE OPERATING THIS MACHINE,
PLEASE READ THESE INSTRUCTIONS CAREFULLY

#### **IMPORTANT**

READ CAREFULLY BEFORE USE

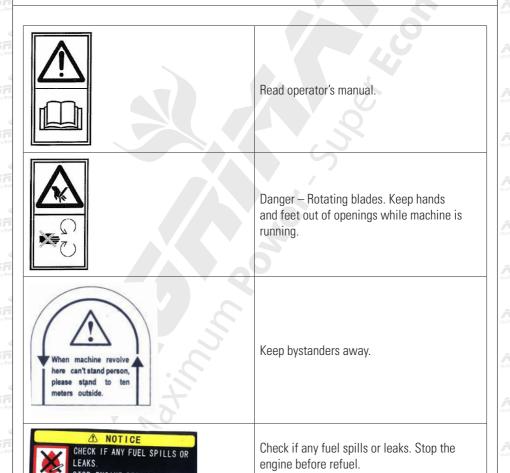
KEEP FOR FUTURE REFERENCE

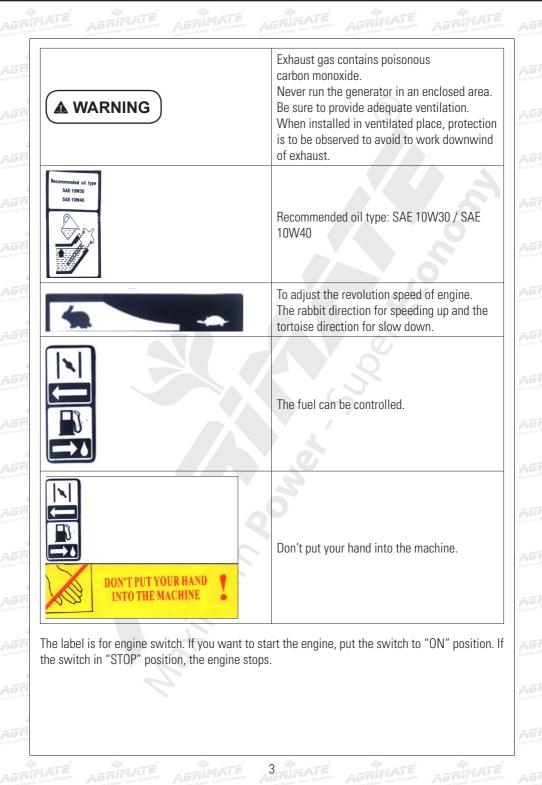
**ATTENTION**: users. We are highly appreciated for your using AMS-76 shredder.

Read this operation manual carefully before attempting to assemble or operate the machine.

The power unit used for this shredder is type 168FA. Please read the attached engine manual for detail information of 168FA.

## WARNING & SYMBOLS





#### **MAINTENANCE**

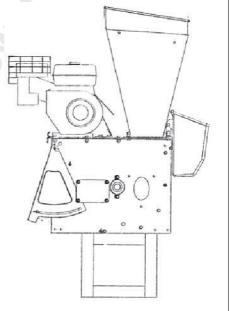
Be extremely cautious to rotating blade in machine.

- 1. Never allow hand, foot, or any part of body enter hopper.
- 2. Never place hand, foot or any part of body closed to discharge opening while machine in operation.
- 3. Do not peer into hopper or discharge opening when the machine is running.
- 4. Never allow metal objects or something similar into machine.
- 5. Never allow children to operate machine.
- 6. Never operate your shredder-chipper under the influence of alcohol, drugs, or medication.
- 7. Never assemble or disassemble any parts of machine when in operation.
- 8. Never allow children, pets, bystanders in operation zone. Keep them in a minimum of 10 meters far.
- 9. Never run machine in an enclosed area since exhaust from engine contains carbon monoxide.
- 10. Never wear loose clothes or long jewelry and keep your long hair under a headgear when operating machine.
- 11. Never use machine on a slope or hard smooth floor.

# **ASSEMBLE INSTRUCTIONS**

### Unpack and checking contents.

- Remove all the items from the crate. If any part is missing, contact your place of purchase at once.
- Assembly should be done on a clean, level surface with a helper.
- Remove the machine from the crate and put it on a wood shelf. See picture 1.

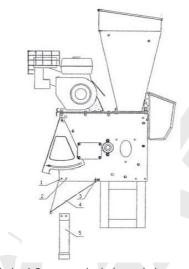


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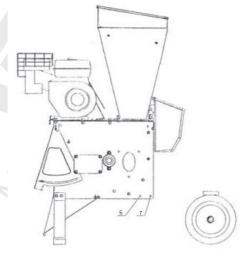
GIFFATE Super Economy

2. Attaching front foot to the basic machine. See picture 2.



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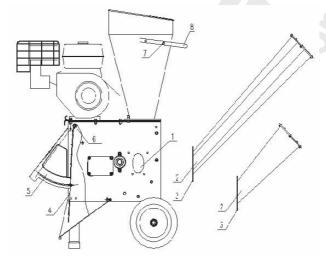
- 2.1. Remove the nuts from bolts 1,2,remove the bolts and pipe spacer.
- 2.2. Forward the parts box to make the long pin 3 clear.
- 2.3. Pull the discharge hopper out of the parts box and align the holes 1,2.
- $2.4. \ Hitch front foot 5 to the side board of the parts box and align the mounting holes with holes 1,2.$
- 2.5. Put the pipe spacer that was removed in step 1 back in place. Insert the bolts and secure them tightly with gaskets and nuts.
- 3. Attach axle brackets, axle and tires. See picture 3.



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- 3.1. Remove the wood shelf.
- 3.2. Disassemble the bolt 7 and pipe spacer.
- 3.3. Put the rear axle brackets in place and align the mounting hole with holes 6.7.
- 3.4. Insert M8\*20 bolt in hole 6 from outside to inside and secure it slightly with gasket and nut.
- 3.5. Reassemble the pipe spacer and the long bolt 7and secure it tightly with gasket and nut. Then screw the nut tight in 6 place.

#### 4. Attaching the chipper tube to the basic machine.



- 4.1. Put the chipper tube 2 in place on the side of the basic machine. Align the three mounting holes in the flange with three holes around place 1.
- 4.2. Secure the flange with gaskets and nuts M8. Make sure the chipper tube has no deflection before tighten the nuts.

#### 5. Mounting the discharge grid

- 5.1. Remove the thumbscrews on both sides of the movable door and lift the door on the highest position. Hook the grid on the axis of the door and clamp the grid with the spring to prevent the grid falling off.
- 5.2. Put lower part of the grid outside of lower axis in the discharge opening. Tighten the screws M5\*15 on the left and right side of discharge opening to fix the grid.

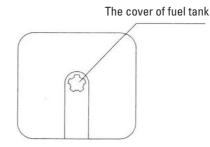
#### 6. Mounting frame

6.1. The steel frame can be used as handle grip. Firstly, attach the steel bar on both left and right side of hopper by screws. Please do not tighten the screws.

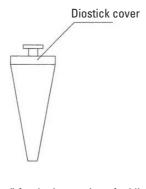
#### 7. Safety instructions for machine with bagging attachments.

Cover the discharge opening with nylon bag and tighten the tie. When the machine is working, the chips come into the bag. That's easy to collect the chips.

- 8. Check all the screw, bolts, nuts and tighten them if they get loose.
- 9. Add fuel to engine.
- 9.1. There is no fuel and oil in new engine.
- 9.2. Open the cover of fuel tank and add pure gasoline. See picture 5.Do not fill closer than 10mm to 15mm from the top of the fuel tank



9.3. Open the cover and pull the dipstick out. See picture 6. Gasoline 10W-30 and 5W-30 are available. Do not fill closer than 10mm to 15mm from the top of the fuel tank.



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9.4. Refer to "starting the engine" for the instruction of adding fuel

#### **SAFETY INSTRUCTIONS**

#### i. Training

Make sure to fully understand the owner's manual before attempting to operate the machine.

#### ii. Preparation

- 1. Put the machine securely in a level surface.
- 2. Keep the operator area clear of other objects.
- 3. Do not allow children to operate this equipment.
- 4. Wear ear protection, safety goggles and gloves while operating the machine.
- 5. Do not wear any loose fitting clothing or shoes with high heel.
- 6. Do not operate the machine in an enclosed area since the exhaust from an engine contains carbon monoxide, which is poisonous to human.
- 7. Examine machine is in good condition, check all the screws, nuts and other fasteners are properly secured and screen are in place. Replace unreadable labels.
- 8. Pay more attention while handling fuels. They are flammable and the vapors are explosive. The points in the below should be followed.
- Never remove the fuel cap or add fuel with power source running. Stop engine, allow engine & exhaust components to cool before refueling.
- Never adding fuel to the machine indoors.
- Do not smoke while adding fuel.
- Never refuel or store the machine in the place where there is open flame, spark or other ignition object.
- Do not attempt to start the power source if fuel is spilled, but wipe away the spillage & put it far away from the area before starting the machine.
- Always make sure the fuel cap is securely tightened and replace before starting.
- If the fuel tank needs to be drained, it should be done outdoors.
- 8. Check machine is in proper working condition after starting engine.

#### iii. Operation

- 1. Make sure the plastic cover on upper hopper is closed when your shredder is running. Flying chips is very hazardous.
- 2. Do not use hands or metal tools but rough wood stick instead to push the material into feed hopper.
- 3. keep your face and body away from the feed intake opening.

- 4. Do not allow hands or any other parts of the body or clothing inside the feeding hopper, discharge chute, or other rotating parts.
- 5. Do not touch the muffler in operation since the temperature of muffler surface is so high that people will be burned.
- 6. Keep proper balance and footing at all times. Do not overreach. Never stand at a higher level than the base of the machine when feeding material into it.
- 7. The operator should be extremely careful that pieces of metal, stone, glass or other foreign objects are not put into the intake opening together.
- 8. Please check if there is abnormal noise or shaking in machine. If so, please turn off engine immediately and solve problem. Please inspect for damage; check for and tighten any loose part; have damaged parts replaced or repaired with parts having equivalent specifications.
- 9. Big branches are fed comparatively slowly and branches larger than the yellow ring on hopper can't be put into machine.
- 10. Do not allow processed material to build up in the discharge zone; this may prevent proper discharge and can result in kickback of material through the feed intake opening.
- 11. If the machine becomes clogged, shut-off the power source before clearing the debris. Keep the power source clear of debris and other accumulations to prevent damage to power source or possible fire.
- 12. Never put something on the cover of hopper in case it will fall into machine.
- 13. Make sure the opening of chipping tube is always covered while not at work in case children place their hands into the tube.
- 14. To move machine, firmly hold the handle by both hands, step on the shaft on rear wheel by one foot, lift the front of machine, pay attention to barycenter of machine, walk slowly forward, backward or turn around.
- 15. Before operating the machine, please check the direction of the wind to avoid to work downwind of exhaust.
- 16. Keep all guards and deflectors in place and in good working condition.
- 17. Turn off machine before transport the machine.
- 18. Do not tilt the machine while the engine is running.

#### **MAINTENANCE & STORAGE**

- 1. When the machine needs servicing, inspection, or storage, or to replace a part, turn off the engine, make sure all the moving parts completely stop and allow the machine to cool before making any inspections, adjustment etc.
- 2. Store the machine where fuel vapors will not reach an open flame or spark. If for a long time storage, drain the fuel out of the machine. Make sure the machine become cool before storing.
- 3. When the cutting means need servicing, the cutting means may be moved by manually mechanism although the machine is stopped.

# V. ADDITIONAL SAFETY INSTRUCTIONS FOR MACHINE WITH BAGGING ATTACHMENT

Before attaching or removing the bag, the engine should be shut off. Cover the discharge opening with a fabric bag and tighten the cord in the mouth of the bag. When the machine is working, all the chips come into the bag. That's convenience to collect the chips. Or you may take other way to deal with the chips.

#### **VI. WOOD SHREDDER OPERATION**

#### i. Branch chipping

- 1. Long branches like sunflower stems, corn stems and tree branches etc are fed into the side chipping tube for chipping by the rotating blade.
- 2. Some side shoots and branches may have to be trimmed from the main stalk before chipping.
- 3. Shorts stubs of branches may be pushed through the chipper section with next branch, never use hand.
- 4. Last branch is pushed inside of the tube by some tools like wood stick. Never try by hand.
- 5. Never push the small branches by hand, use wood stick instead.
- 6. When feeding branches, be certain that thicker branches should be pushed more slowly than thin ones. A technique and understanding will be acquired to successfully shred very soon.
- 7. Do not allow an accumulation of processed material to build up under discharge of the shredderchipper as this can result in clogging. Use wood tools to clear the build up.
- 8. Do not put your face close to the feed hopper, which may result in injury.
- 9. Do not stand in front of discharge opening and never attempt to open the outlet of discharge while machine is on operation.
- 10. Set back the cover to the side tube once finishing chipping.

#### **VII. LEAVES & GRASS SHREDDING**

- 1. Leaves and short stalk (bean plants), cobs, sod and similar material should be fed into the hopper and chipped in 16 interlaced chipping lots.
- 2. Do not open the plastic cover when adding more material.
- 3. The leaves and similar material is a little hard to go into the hopper. Use a wood stick to push them in instead of by hand or other metal bars.
- 4. Keep your face and body away from the feed hopper to avoid being struck by any material that may bounce back.
- 5. The discharge area is easily clogged if the material remains more water or sticky. Always stop engine before clearing build-up with wood tools. Never use hand or foot.
- 6. Never attempt to clear an accumulation of processed material when engine is still on work.
- 7. Perhaps you get other pretty plants in your garden and the material will be processed to be organic fertilizer as follows.

Put the discharge towards a wall, large board or other obstruction. Opening the discharge door and remove the screen to allow the processed material pile up. With a garden spade feed this material into the shredder until it reaches the consistency you want.

Keep pet, bystander away from the discharge area while the machine is on operation. Set the screen back to the place and close the discharge door when shredding is finished.

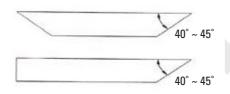
#### **VIII. SHARPEN THE BLADE**

Cutting blade is made of special material and the blade is very sharp after heat treatment. It may be dull after used for some time.

Judgment for dull blade: when the chipping sound become very ponderous and the belt always skids while it is not loose, or feeding speed gets slow, please remove the blade and check if it is dull.

- 1. Turn off the engine before remove the blade.
  - Remove the board covering the blade.
  - Open the small outlet of the discharge.
  - Remove the discharge screen.
- 2. Wearing safety gloves, turn the blade tray to a proper position.
- 3. Remove the location screw on the two pieces of blade.

- 3. Sharpen the blade.
  - If the blade is struck a break by metal or stone or some hard subjects, please sharpen the break lot at first.
  - Avoid changing the blade color and anneal when sharpening the blade.
  - It may result in a breach on the edge if you overexert.
  - Knifepoint angle should be kept in 45-40



- Two pieces of blade should keep the same weight as each other. They will shake if there is much difference between weight.
- 4. Put the blade back to the place where they are removed and tighten with nuts.
- 5. Replace the board covering the blade.
- 6. Replace the discharge screen.
- 8. Close the outlet of the discharge.

# IX. ADJUSTING THE BELT

There is a "V" belt under belt cover transmitting energy from engine to the blade tray. The belt will be getting loose and skid after used for some time. So tension adjustment is required.

- 1. Turn off the engine and remove the belt cover.
- 2. Loose the four location nuts on the engine.
- 3. Move engine forward till the "V" belt is tight.
- 4. Put the main pulley and affiliated pulley in the same plane. (A ruler can be used to measure if lack of experience). Tighten the four location holes on the engine.
- 5. Set the belt cover back to its place.

#### X. REPLACE THE BELT

The "V" belt need for replacement if it is too long or damaged.

- 1. Turn off the engine and remove the belt cover.
- 2. Remove the old belt. Pull the belt outside by tools and turn the pulley gradually to remove the pulley.

Note: please mind your finger.

- 3. Place the new belt in the main pulley first ("V" belt on engine) and then to the affiliated pulley beside the blade tray.
- 4. The new belt is tighter than the old. To assembly the new one is not as easily as to remove the old. When you hold the belt into the slot, do not put your finger between the pulley and belt, which may result in injury.
- 5. Replace the belt cover.

### **XI. ADJUSTING THE HAMMER**

There are 16 hammers in the machine box, when the blades are running fast, these hammers will forceful hit the raw material constantly until crush them into small pieces. As the machine working for a long time, the cutting edge of the hammer will become blunt. Then, the operator needs to reinstall the hammers after overturning them 180°, let the blunt edge backward and the sharp edge forward.

When both sharp edges of one end of the hammer become blunt we can also replace this end with the other end which is with sharp edges.

- 1. Turn off the engine before adjusting the hammer.
- 2. Open the side door of the outlet of discharge, remove the discharge screen.
- 3. Remove the board covering the blade.
- 4. Remove the upper hopper.
- 5. Wearing safety gloves; turn the hammer to the upper position of one axle.
- 6. Turn the axle of the hammer; remove the roll pin which is at the end of the axle. There are four roll pins and make sure take all the roll pins out of the machine.
- 7. Place the axle of the hammer in the middle of the board covering the blade, then pull out the axle.
- 8. Place the blunt edge of the hammer to the reverse and install them to the axle.
- 9. When adjust the hammer well, replace the roll pins.

- 10. Replace the upper hopper.
- 11. Replace the discharge screen.
- 12. Replace the board covering the blade.
- 13. Close the outlet of the discharge.



RIGHT WAY



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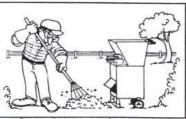


Do stand back - wear glasses & gloves

Don't allow hands to enter hopper or peer in to hopper with face.

WRONG WAY

#### RIGHT WAY



Do clear discharge area of machine with spade, rake or long handle tool.

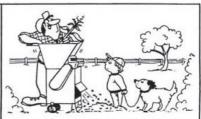
Don't clear discharge with hands. Never place any part of your body in discharge area.

#### **RIGHT WAY**



Use stick, never hands, if material bridges in hopper, Do keep people away & discharge shredded material into compost heap or fixed obstruction.

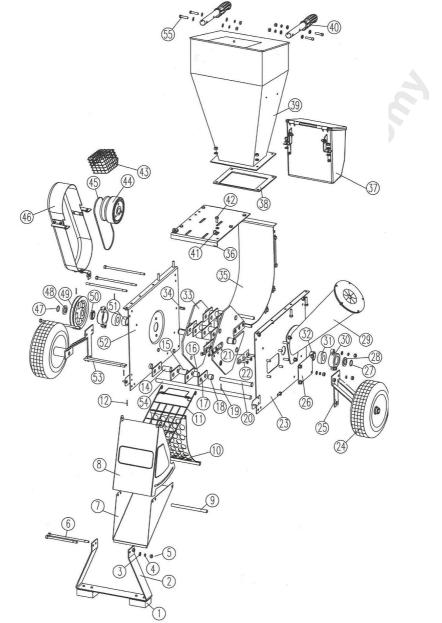
#### WRONG WAY



Don't allow pets, children or bystanders in operating area.

**SPECIFICATION** Name of the model **AMS 76 Chipping Capacity** 76mm Chipping Efficiency 3.53m<sup>3</sup>/Hr Chipping Files 16pieces 5HP Engine/Motor Power Shredding Dia 48cm Chipping Knives 2 No. of Blades 6Nos. GX 160 Engine Engine type 4 Stroke Displacement 163cc Fuel tank volume 3.1L Oil tank Volume 0.58L Net weight 48Kg

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#### **AMS-76 SHREDDER / CUTTER PART LIST**

ANIO-70 SIIILDDLI			
Part No. Description			
AMS76-01	Rubber Foot		
AMS76-02	Leg		
AMS76-03	Flat Washer		
AMS76-04	Hex Nut		
AMS76-05	Lock Washer		
AMS76-06	Hex Bolt		
AMS76-07	Discharge Chute		
AMS76-08	Movable Door		
AMS76-09	Tube		
AMS76-10	Screen		
AMS76-11	Side Door Plate		
AMS76-12	Hitch Pin		
AMS76-13	Door Axle		
AMS76-14	Spacer I		
AMS76-15	Spacer II		
AMS76-16	Spacer III		
AMS76-17	Hammer		
AMS76-18	Spacer VI		
AMS76-19	Roll Pin		
AMS76-20	Hammer Axle		
AMS76-21	Blade		
AMS76-22	Flat HD SCR		
AMS76-23	Box Frame Side Left		
AMS76-24	Wheel		
AMS76-25	Wheel Support		
AMS76-26	Blade Cover Plate		
AMS76-27	Wire Circ Lip 1		
AMS76-28	Washer (Right)		

Part No.	Description
AMS76-29	Chipping Chute
AMS76-30	Bearing Seat
AMS76-31	Ball Bearing
AMS76-32	Spacer(Right)
AMS76-33	Impeller
AMS76-34	Key
AMS76-35	Rear Board
AMS76-36	Engine Seat
AMS76-37	Tool Box
AMS76-38	Rubber Gasket
AMS76-39	Hopper
AMS76-40	Handles
AMS76-41	Hook
AMS76-42	Hex Bolt
AMS76-43	Burn-Proof Net
AMS76-44	Clutch
AMS76-45	V-Belt
AMS76-46	Pulley Cover
AMS76-47	Belt Cover Bracket
AMS76-48	Spacer
AMS76-49	Pulley
AMS76-50	Special Washer(Left)
AMS76-51	Washer (Right)
AMS76-52	Box Frame Side
AMS76-53	Wheel Tube
AMS76-54	Wheel Axel
AMS76-55	Screw

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#### **INSPECTION & MAINTENANCE**

For safety use, make sure the machine is cleaned every three-months. Before working, make sure to inspect the filter and the nozzle, and ensure there is no impurity. After working, make sure there is no water in the pump and the hose.

If the machine needs to be repaired in the guarantee period, please return the machine to the shop. You need to provide the certificate of purchase in order to repair or get the substitute.

Before Packing, the machine should be cleaned, then use closed packaging, packaging should be firm. Store the machine in dry place.

For transportation safety. The machine should comply with ISTA.



Meaning of crossed - out wheeled dustbin:

Do not dispose of electrical machines as unsorted municipal waste, use separate collection facilities.

If electrical machines are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.

When replacing old machines with new ones, the retailer is legally obligated to take back your old machine for disposals at least free of charge.

Warranty Card CUS	TOMER COPY Canada
Purchaser's Name & Address	Date of Delivery
Product Name	Dealer's Office Seal
AMS-76 SHREDDER / CUTTER  Product Serial No.	
riouuct Seriai No.	Dealer Sign
Invoice / DN No.	Customer Sign.  I/We accept the terms and conditions of Warranty as in the Warranty Card.
Warranty Card DEA	ALER'S COPY
Purchaser's Name & Address	Date of Delivery
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AMS-76 SHREDDER / CUTTER	1 5
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	Customer Sign.
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AMS-76 SHREDDER / CUTTER	
Product Serial No.	Dealer Sign
Invoice / DN No.	Customer Sign.
IIIVOICE / DIN INO.	I/We accept the terms and conditions of Warranty as in the Warranty Card.

1. LIMITED WARRANTY PERIOD: For a period of six months from the date of Sale / delivery of the product which ever is earlier. 2. LIMITED WARRANTY OBLIGATION: Replacement of defective part(s) by authorized dealer are free of charges. If found defective by reasons of defective material / poor workmanship, parts will be replaced and there will be no value re-imbursement. 3. TERMS & CONDITIONS: a. Claims under warranty will be accepted on submission of Warranty Card duly filled and stamped by authorized dealer together with the original purchase document.: b. Shipping / transportation / Incidental charges incurred in replacing defective parts under warranty shall be borne by the purchaser.

#### WARRANTY null & void if

- (ii) Lack of maintenance, (iii) Incorrect use of the machine or tampering, (iii) Use of non-genuine spare parts, (iv) Usage of acids, solvents, or any flammable materials, (v) Non-usage of filter water / clear water / soft water & using water above 40°C temperature, (vi) While using the pressure washers to draw water which is contaminated with dust & solvents (eg. paint thinners, gasoline, oil, etc.), (viii) Repair done by unauthorized service people, (viiii) Those parts subject to wear & tear due to normal operations and plastic parts, rubber items etc., (ix) Loose connections, faulty electrical fixtures & fluctuations in power supply.
- 4. Should any failure occur during or after the warranty period, customer does not have the right to interrupt payment / price discount.
- 5. Incidental or consequential damages like inconvenience commercial loss, loss of tie, mental agony etc.
- 6. Loss of any nature due to operation or non-operation is not covered under warranty.
- 7. All free service are at Dealer's service point only.
- 8. Warranty ceases if service is not done periodically.
- 9. The attached card should be completed and returned to Ratnagiri Impex Pvt. Ltd. for registration immediately after sale / delivery.
- 10. The warranty is void unless you register the warranty card with Ratnagiri Impex Pvt. Ltd.
- 11. The decision of Ratnagiri Impex Pvt. Ltd., in settling the warranty is final in all respects.
- 12. All disputes are subject to Bangalore Courts Jurisdiction
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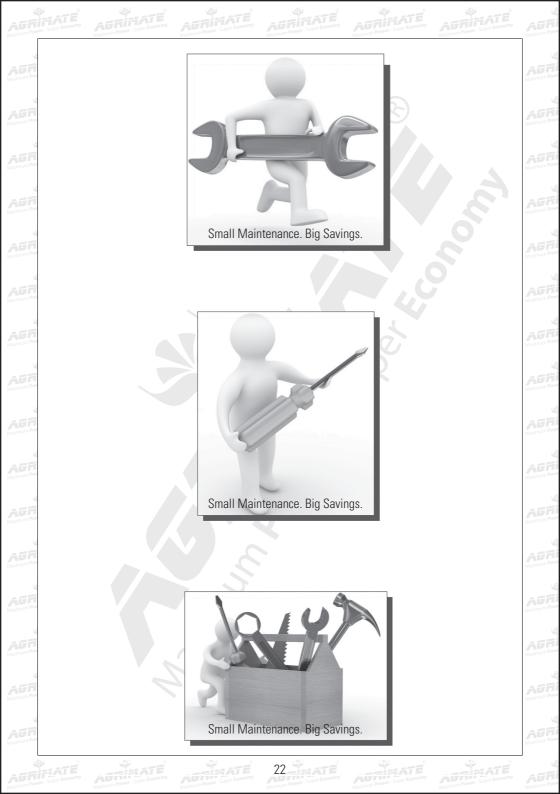
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- 12. All disputes are subject to Bangalore Courts Jurisdiction

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- Always read the instruction manual supplied along with the equipments and understand the correct installation and operating procedures before attempting to use the equipments.
- It is important to use the personal protection equipments such as head helmet with visor, ear defenders, goggles, safety gloves, cut resistant shoes, trousers and jackets while operating potentially dangerous machines.
- Avoid untrained persons using the equipments. Children must not be allowed to handle these
  equipments.
- Always use genuine spares and accessories in repairs and usage to derive maximum life of the equipments.
- Always keep the equipments in good working condition to minimise loss of output as well as to reduce the pollution and save the environment.
- Do not use the machine within range of persons unless they wear protective clothing.
- Do not operate the machine when fatigued or under the influence of alcohol or drugs.
- When the machine is running, please maintain a constant water supply. Without water circulation will damage the sealing rings of the machine.
- For more query kindly contact for our Service Center/Dealer/ franchise

# **Agrimate Army For Pest Control**

ANY WHERE - ANY TIME - ANY CROP



RATNAGIRI IMPEX PVT LTD Annapurna House, #1/1G, 7th Cross, New Guddadahalli Mysore Road, Bangalore-560 026 Customer Care: 1800 425 3036





email: info@ratnagiriimpex.com