

## HC 280 XP Hedgetrimmer



### Documents

Motor assy

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Ignition system

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Carburetor WT-1019A

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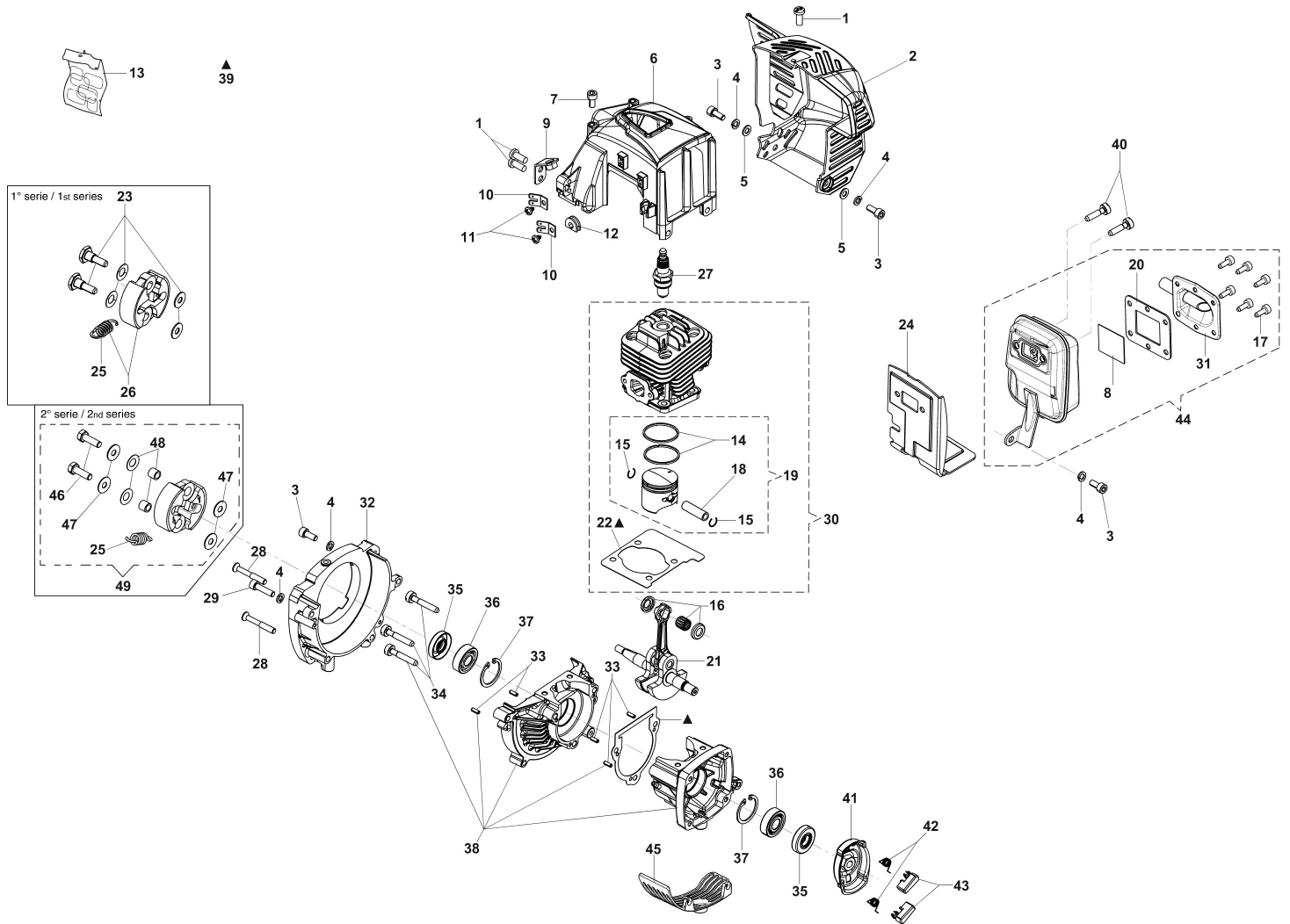
Handle

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Blades assy

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# Illustration Motor assy



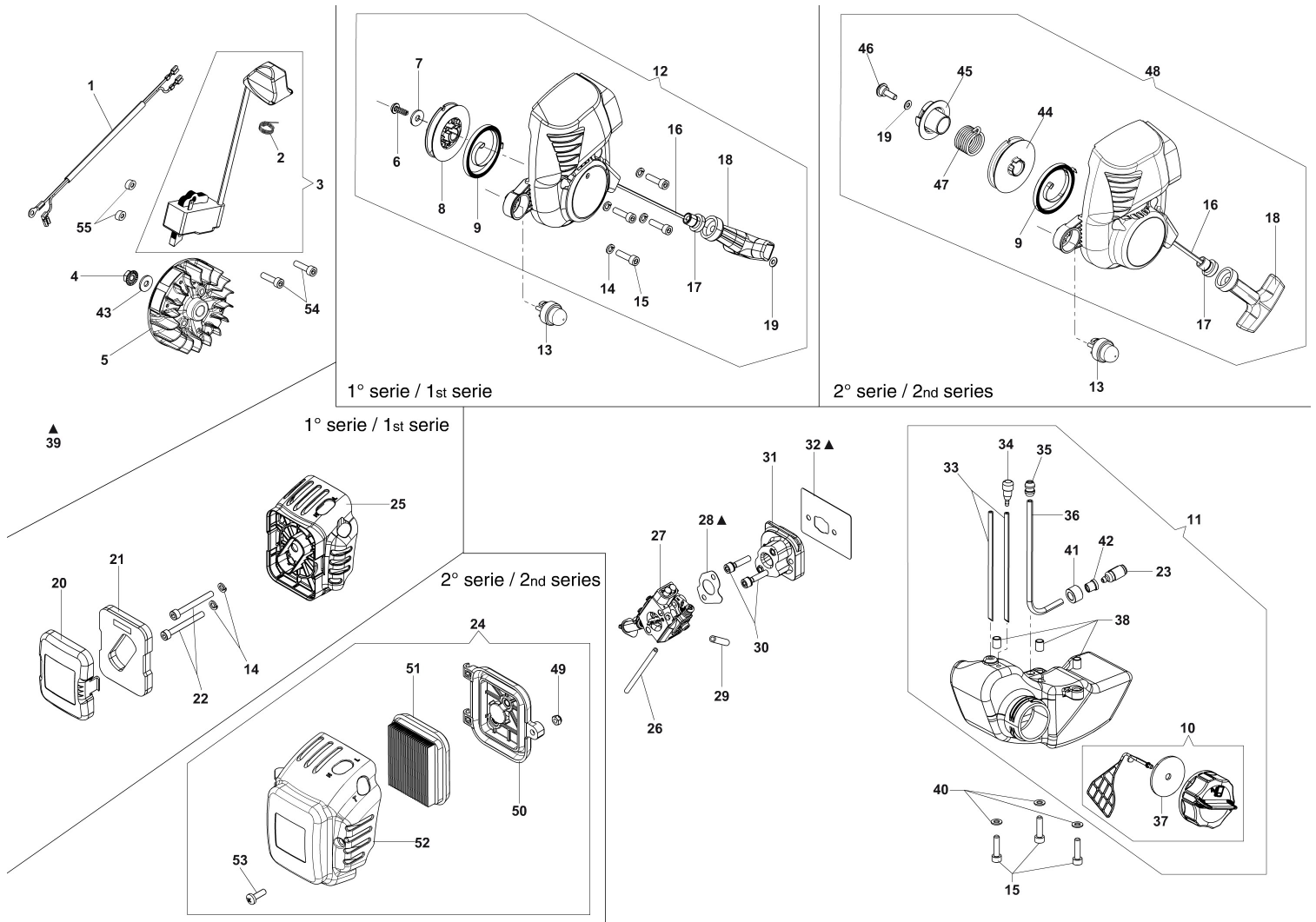
## Illustration Motor assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	3	3960070AR	Screw				
2	1	58070126R	Exhaust guard				
3	4	3801009R	Screw				
4	5	3819006R	Washer				
5	2	3916005R	Washer				
6	1	58070005R	Engine cover			Arancio; Orange	
7	1	3801008R	Screw				
8	-		Not available for this product			Solo per versione EPA1 - Only for EPA1 version	
9	1	58070066R	Plate				
10	2	4191069BR	Plate				
11	2	3960030R	Screw				
12	1	005000347AR	Grommet				
13	1	58070203	Labels kit				
14	2	3123002AR	Piston ring				
15	2	58070166BR	Ring				
16	1	61370254	Set roller cage and washer				
17	6	3891009R	Screw				
18	1	58070019R	Piston pin				
19	1	61370252A	Piston assy Ø32				
20	1	58070144R	Gasket				
21	1	58070045R	Complete shaft				
22	1	58070194R	Gasket				
23	1	61370257	Kit pin + Belleville washer + spacer ring		SN 4806362164		BT6-118-09/16
24	1	58070026AR	Deflector				
25	1	61070090R	Spring				
26	1	61070091AR	Clutch		SN 4806362164		BT6-118-09/16
27	1	3055112	Spark plug				
28	2	3802013R	Screw				
29	1	094000101R	Screw				
30	1	58070200A	Complete cylinder Ø32				
31	1	58070143R	Muffler cover				
32	1	58070002R	Flange				
33	5	61280044R	Locking sleeve				
34	3	3891057R	Screw				
35	2	3050042R	Seal ring				
36	2	3034029R	Bearing				
37	2	3025018R	Ring				
38	1	58070202	Crankcase assy				
39	1	58070201	Gasket set				
40	2	3891048R	Screw				

## Illustration Motor assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
41	1	61370037R	Clutch driver				
42	2	61070039R	Spring				
43	2	58070219R	Pawl				
44	1	58070145R	Complete muffler EURO1				
45	1	58070180R	Grid				
46	2	015000044R	Screw	SN 4806362165			BT6-118-09/16
47	4	3918007R	Washer	SN 4806362165			BT6-118-09/16
48	1	61372171R	Set spacer	SN 4806362165			BT6-118-09/16
49	1	61370557	Complete clutch	SN 4806362165			BT6-118-09/16

# Illustration Ignition system



## Illustration Ignition system

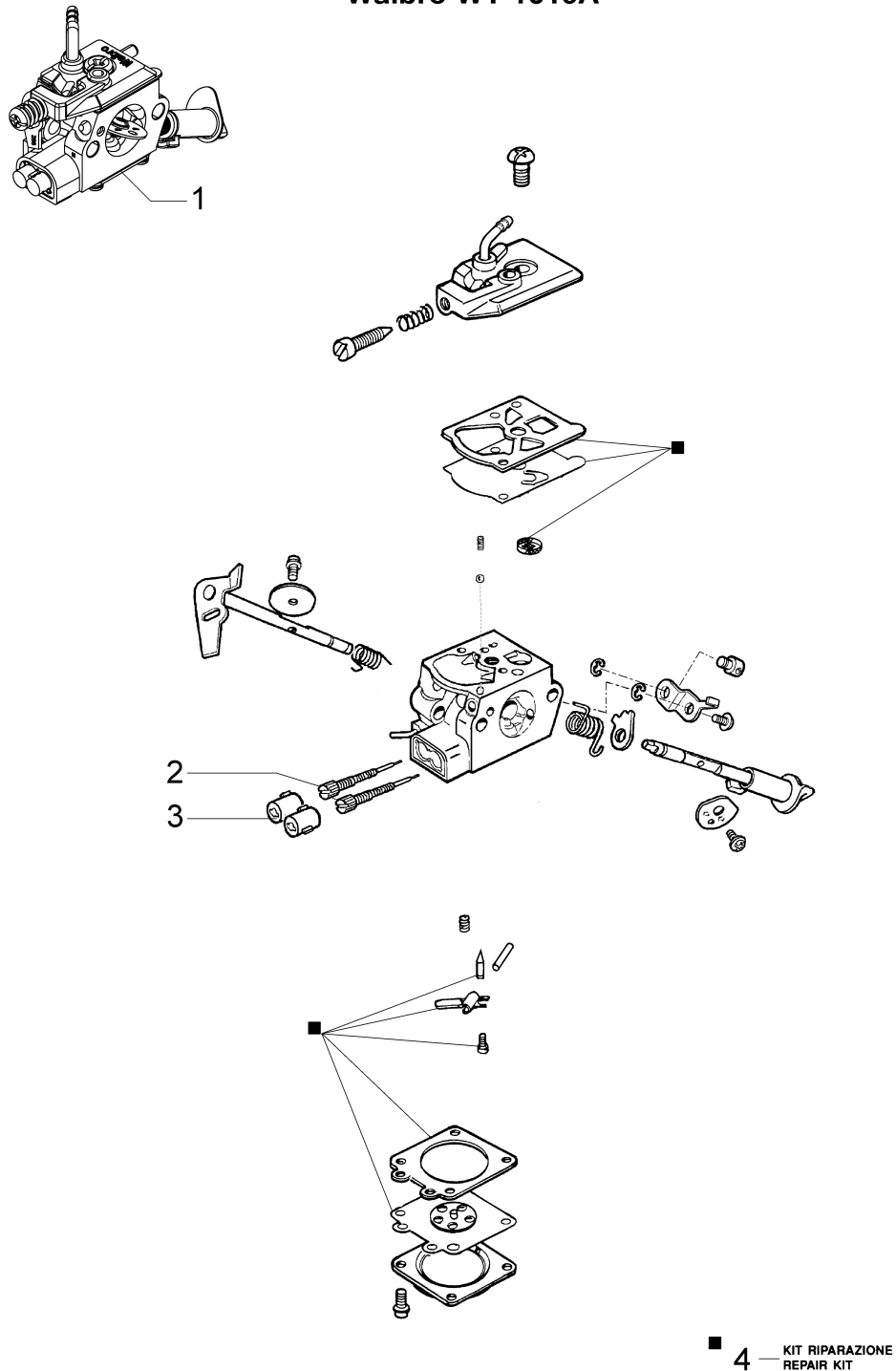
Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	58070091R	Engine stop wire				
2	1	50050127	Spring				
3	1	2501002R	Ignition coil				
4	1	3912014R	Nut				
5	1	58070133R	Flywheel				
6	1	3960100R	Screw		SN 4804332214		BT6-110-02/15
7	1	3918005R	Washer		SN 4804332214		BT6-110-02/15
8	1	61070035BR	Starter pulley		SN 4804332214		BT6-110-02/15
9	1	61070036R	Spring				BT6-110-02/15
10	1	61070079AR	Tank cap				
11	1	58070226AR	Complete tank				
12	1	58070210R	Starter assy		SN 4804332214	Arancio; Orange	BT6-110-02/15
13	1	2318817R	Air purge				
14	6	3819006R	Washer		SN 4804332214		BT6-110-02/15
15	7	3801013R	Screw		SN 4804332214		BT6-110-02/15
16	1	58070054R	Starter rope				BT6-110-02/15
17	1	072700089R	Bushing				BT6-110-02/15
18	1	093500397R	Starter handle				BT6-110-02/15
19	1	3916004R	Washer				BT6-110-02/15
20	1	58070222	Air filter kit		SN 4805195957		BT6-112-06/15
21	1	58070129R	Air filter		SN 4805195957		BT6-112-06/15
22	2	3801012R	Screw		SN 4805195957		BT6-112-06/15
23	1	50010218R	Fuel filter				
24	1	58070222	Air filter kit	SN 4805195958			BT6-112-06/15
25	1	58070222	Air filter kit		SN 4805195957		BT6-112-06/15
26	1	58070225R	Fuel line			Poliuretano - Polyurethane	
27	1	2318666AR	Carburetor WT-1019A				
28	1	58070037R	Gasket				
29	1	58070172R	Fuel line				
30	2	093800060B	Screw				
31	1	58070024R	Insulator				
32	1	58070195R	Gasket				
33	2	58070224R	Tube				
34	1	61070011AR	Breather valve				
35	1	4161211R	Bush				
36	1	3073013R	Fuel line				
37	1	61070006R	Gasket				
38	3	58070196R	Spacer				
39	1	58070201	Gasket set				
40	3	3916005R	Washer				
41	1	58070179AR	Washer				
42	1	61110162BR	Bushing				

## Illustration Ignition system

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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
43	1	3819031R	Washer				
44	1	61370022AR	Starter pulley	SN 4804332215			BT6-110-02/15
45	1	61370023AR	Sprocket	SN 4804332215			BT6-110-02/15
46	1	50160024	Screw	SN 4804332215			BT6-110-02/15
47	1	61370237R	Spring	SN 4804332215			BT6-110-02/15
48	1	58070210R	Starter assy	SN 4804332215		Arancio; Orange	BT6-110-02/15
49	1	3914003R	Nut	SN 4805195958			BT6-112-06/15
50	1	58070215R	Filter support	SN 4805195958			BT6-112-06/15
51	1	61170016R	Air filter	SN 4805195958			BT6-112-06/15
52	1	58070216AR	Air filter cover	SN 4805195958			BT6-112-06/15
53	1	58070223R	Screw	SN 4805195958			BT6-112-06/15
54	2	3891020R	Screw				
55	2	50160218AR	Spacer				

### Walbro WT-1019A

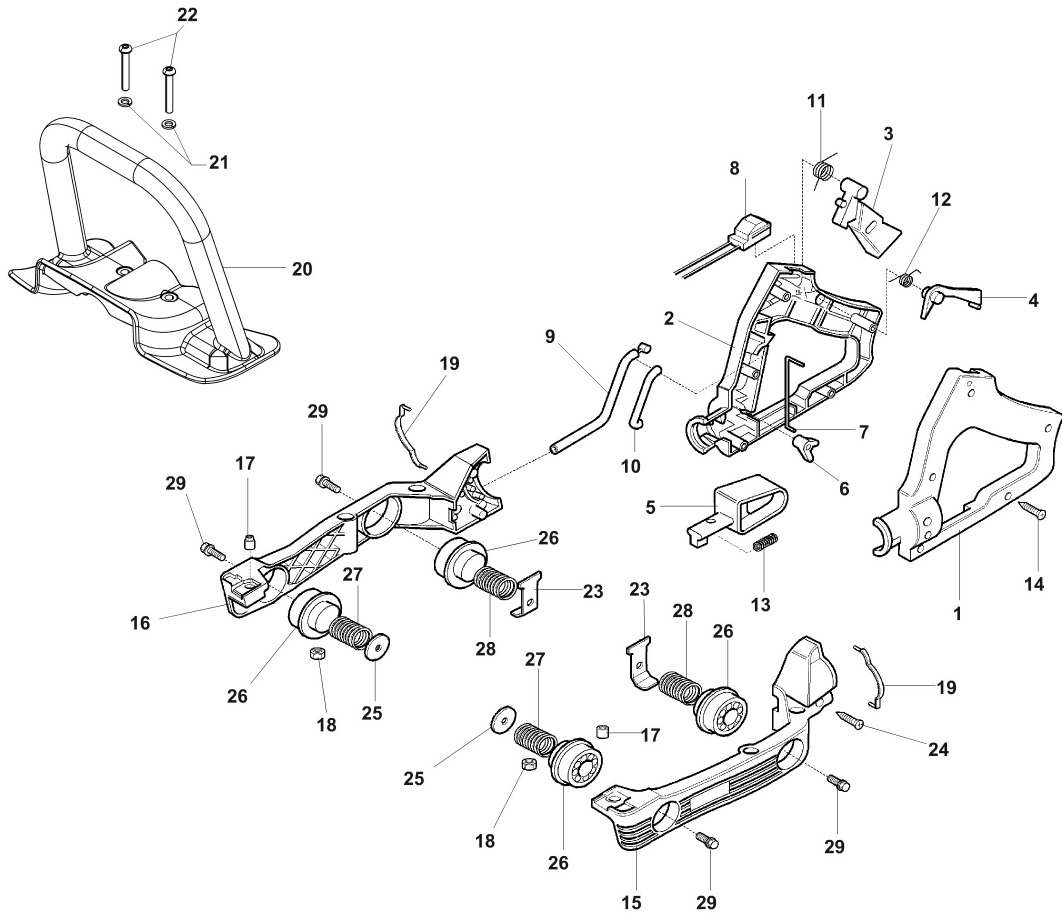




## Illustration Carburetor WT-1019A

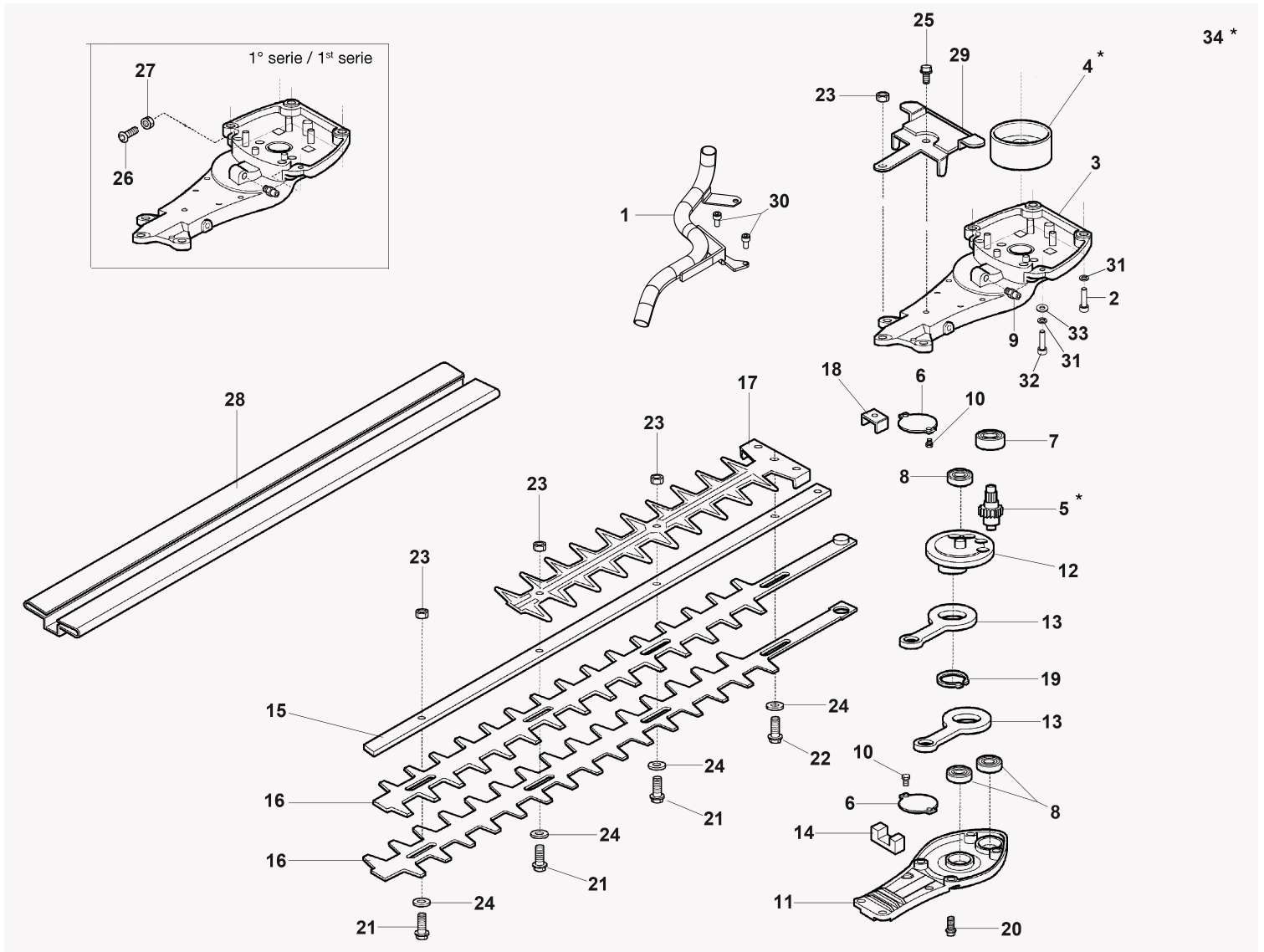
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Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	2318666AR	Carburetor WT-1019A				
2	2	2318837	Screw H				
3	2	2318867R	Caps-lock				
4	1	2318671	Repair kit				



## Illustration Handle

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	W58040032	Half grip left				
2	1	W58040033	Half grip right				
3	1	W58040034	Throttle lever				
4	1	W58040035	Lever				
5	1	W58040036	Lever				
6	1	W58040037	Pin				
7	1	W58040038	Throttle rod				
8	1	W58040039	Switch				
9	1	W58040040	Throttle cable				
10	1	W58040041	Spacer				
11	1	W58040042	Spring				
12	1	W58040043	Spring				
13	1	W58040044	Spring				
14	5	W58040045	Screw				
15	1	W58040046	Support left				
16	1	W58040047	Support right				
17	2	W58040048	Spacer				
18	2	W58040023R	Nut				
19	2	W58040050	Gasket				
20	1	58070132R	Front handle				
21	2	3819010R	Washer				
22	2	3901088R	Screw				
23	2	W58040063	Support				
24	3	W58040055	Screw				
25	2	W58040064	Washer				
26	4	W58040057R	Spring support				
27	2	W58040058R	Spring				
28	2	W58040059R	Spring				
29	4	W58040025	Screw				



## Illustration Blades assy

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	58070125R	Exhaust pipe				
2	3	3801011R	Screw				
3	1	W58070001R	Upper case	SN 4805062570			BT6-111-03/15
4	1	58070218	Clutch drum	SN 4805062570			BT6-111-03/15
5	1	58070218	Clutch drum	SN 4805062570			BT6-111-03/15
6	2	W58040006	Plate				
7	1	W58040007R	Bearing				
8	3	W58040008R	Bearing				
9	1	W58040009	Nipple				
10	4	W58040010	Screw				
11	1	W58040011	Cover				
12	1	W58040012	Chain sprocket				
13	2	W58040013R	Connecting rod				
14	1	W58040014	Felt				
15	1	W58040030	Blade guide 750mm				
16	2	W58070006R	Blade 750mm				
17	1	W58040082	Guard				
18	1	W58040018	Plate				
19	1	W58040019	Ring				
20	6	W58040002	Screw				
21	3	W58040021R	Screw				
22	1	W58040022	Screw				
23	4	W58040023R	Nut				
24	4	W58040024R	Washer				
25	1	W58040025	Screw				
26	2	3933051R	Screw		SN 4805062569		BT6-111-03/15
27	2	3912005R	Nut		SN 4805062569		BT6-111-03/15
28	1	58040167	Guard				
29	1	W58040029	Bracket				
30	2	3801052R	Screw				
31	4	3819006R	Washer				
32	1	3801010R	Screw				
33	1	3916005R	Washer				
34	1	58070218	Clutch drum	SN 4805062570			BT6-111-03/15